

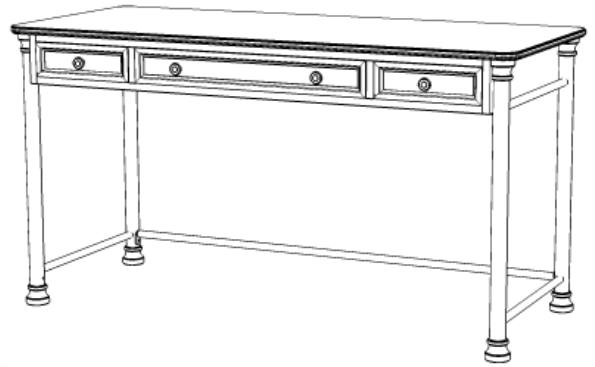
88 5061 15 The Orleans Executive Desk

IMPORTANT NOTE

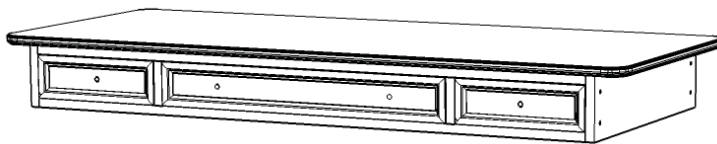
Carefully remove all the parts from the carton and put them individually on a soft cloth to prevent scratches or other damage occurring to the parts.

We have taken great care in the design of this product and request that you carefully and strictly follow our assembly instructions to ensure a completed product as it was designed.

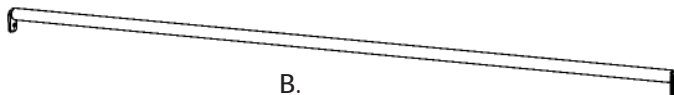
*Home
Styles*



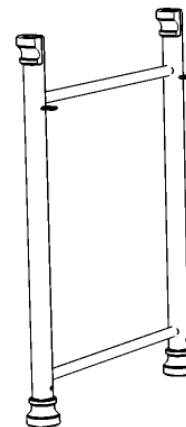
Part List



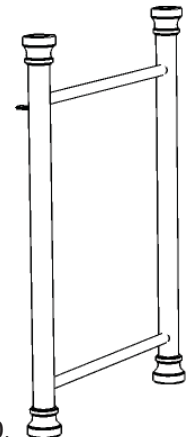
A.
Top Unit
1 Pc.



B.
Stretcher
1 Pc.



C.
Side Frame
1 Pc.



D.
Side Frame
1 Pc.

Hardware List



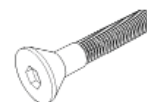
Hex Wrench
1 Pc.



Small Hex Wrench
1 Pc.



Head Cap Bolt (short)
2 Pcs.(+1 extra)



Head Cap Bolt (long)
8 Pcs.(+1 extra)



Wood Screw
4 Pcs.(+1 extra)

Tools required for assembly : **Phillips** screwdriver

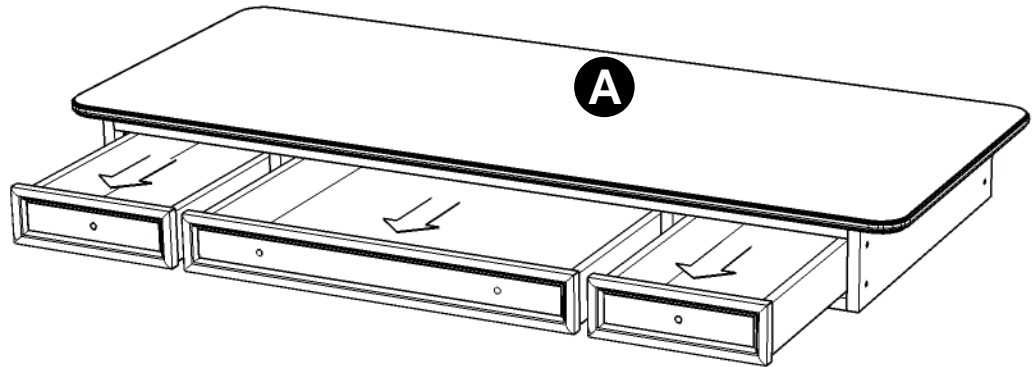
Tools recommended for assembly : Level

Home Styles Consumer Assistance: www.homestyles-furniture.com,
servicedesk@homestyles-furniture.com, 888-680-7460, 877-831-0319

Assembly Instructions 2/3

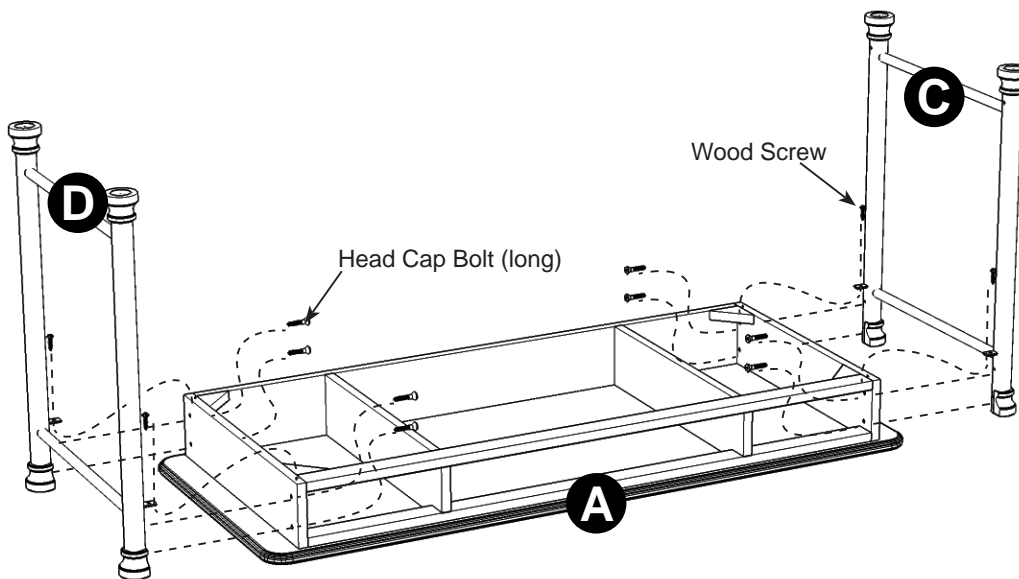
IMPORTANT

- * Please keep Hex Wrench in a safe place as you may need to tighten up the Head Cap Bolts in the future.
- * Do not tighten up all the bolts until each part is properly assembled.
- * Use a soft cloth between these parts and the floor.



STEP 1

Remove the drawers, then place Top Unit (A) upside down on a soft cloth.



STEP 2

Attach Side Frame C) and Side Frame (D) to Top Unit (A) with Wood Screws and Head Cap Bolts (long).

Tighten all Bolts with Hex Wrench.
(See figure 1)

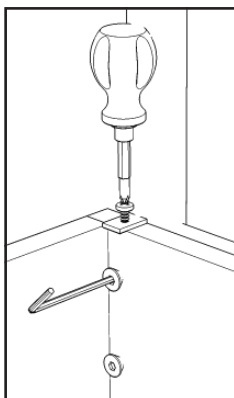
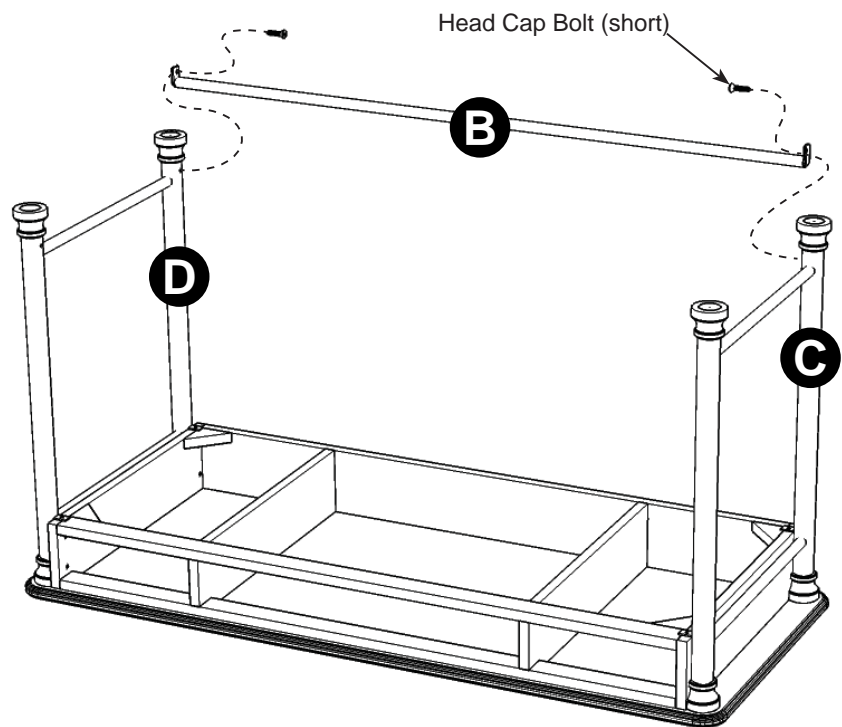


Figure 1

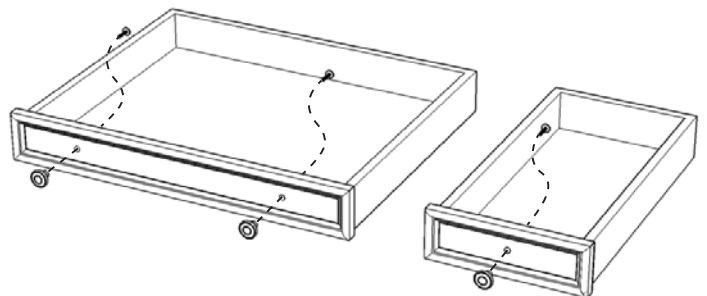


STEP 3

Attach Stretcher (B) to Side Frame (C) and Side Frame (D) with Head Cap Bolts (short).

STEP 4

Remove Knobs that are on the inside of the drawers and attach to the outside of the drawers with Machine Screws.



STEP 5

Turn the unit its' upright position.

Slide drawers into position.

To level the unit, adjust the adjustable levelers on the bottom of unit. (See figure 2)

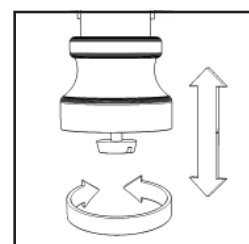
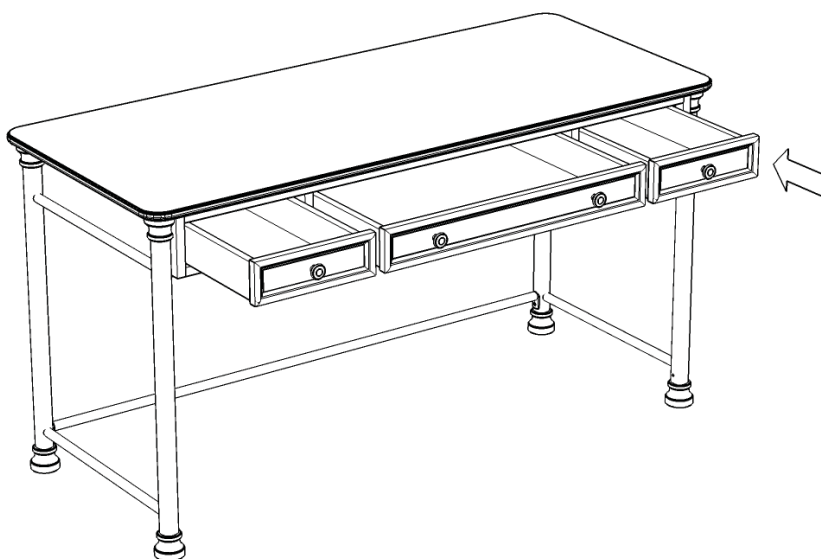


Figure 2